

25 successfully decolorized and degraded using the catalyst under room conditions. Almost
26 complete degradation was achieved within 20 minutes. The results obtained were better than
27 those reported for other catalysts.

28 *Keywords:* Pd-montmorillonite supported catalyst; Doped pillared clay minerals; Titania
29 pillared clay minerals; Reductive Degradation of Dyes

30

31 **1. Introduction**

32 Natural dyes have been used by human since the start of human civilization; later
33 synthetic dyestuffs mostly supplanted natural dyes. Dyes are designed to be chemically and
34 photochemically stable. Organic dyes contaminated water cause ecotoxic hazard which leads
35 to potential danger of bioaccumulation and indirectly affect humans by transport through
36 food chain. Most of organic dyes are recognized as potential carcinogens that may cause
37 health risk problems and meanwhile a huge amount of 700,000-1,000,000 tons dyes are
38 reported to be produced worldwide annually with at least 15% of them finally discharged
39 from printing, textile, paper, paints, plastic, leather, food and other industries ([Dojcinovic et](#)
40 [al., 2011](#)). These synthetic organic dyes cause substantial environment pollution as they
41 cannot be degraded by conventional water treatment process due to their complex aromatic
42 structures, hydrophilic nature and high stability against light, temperature, water, chemicals,
43 etc. even very low concentration of these dyes could cause heavy color to strongly absorb
44 sunlight and thus impede sunlight penetration into water to promote the photosynthesis of
45 aquatic life, and finally interfere with the ecological imbalance in the aquatic ecosystem ([Ji et](#)
46 [al., 2015](#); [Okesola and Smith, 2016](#)).

47 Methylene blue, [7-(Dimethyl-amino)phenothiazin-3-ylidene]-dimethylazanium
48 chloride, is used to dye paper and office supplies, but also to tone up silk colors. Besides, it
49 has largely been used in human and veterinary medicine for several therapeutic and

50 diagnostic procedures, and it is used clinically in a wide range of indications, including the
51 emergency treatment of methaemoglobinemia, ifosfamid-induced encephalopathy or
52 poisoning by cyanide, nitrate or carbon monoxide, for intraoperative tissue staining, and for
53 some psychiatric disorders. Its historical use as antimalarial drug has been recently revived
54 ([IARC, 2016](#)). Up to our knowledge, no exposure limits for MB have been established.

55 A number of catalysts were reported for methylene blue (MB) degradation in the past
56 decade. Bentonite was modified with the natural surfactant rarasaponin for MB degradation
57 ([Kurniawan et al., 2011](#)), and also ZnO supported montmorillonite was found to be active for
58 the degradation of MB, although having the limitation of the preparation of ZnO and much
59 longer time for the complete degradation ([Fatimah et al., 2011](#)). Fe₃O₄ activated
60 montmorillonite nanocomposite ([Chang et al., 2015](#)), magnetic Fe₃O₄ supported graphene
61 composite ([Yao et al., 2012](#)), SiO₂ supported bimetallic heterogeneous photo-Fenton catalyst
62 ([Ahmed et al., 2016](#)), copper nanoparticles supported on montmorillonite ([Mekewi et al.,](#)
63 [2016](#)), activated carbon-TiO₂ ([Ramli et al., 2014](#)), individual and iron modified Ni and Co-
64 oxide systems ([Stoyanova et al., 2011](#)), acid treated rectorite ([Gaoke et al., 2011](#)), and cross-
65 linked chitosan/bentonite composite ([Bulut et al., 2014](#)) have been reported for MB
66 degradation. Chabazite was recently reported as an effective adsorbent for this dye ([Aysan et](#)
67 [al., 2016](#)).

68 Clay minerals are important materials that are readily available in nature. These are
69 used as very good adsorbents, discoloration agents, ion exchangers, molecular sieves or
70 catalysts ([Bergaya and Lagaly, 2013](#)). Clay minerals showed diversified applications such as
71 catalyst, pollutants removal/remediation, due to their high surface area, selective adsorption
72 behavior towards cationic sensitizers and high adsorption capacity. Inorganically modified
73 clays were recently reported as good adsorbents of arsenic in contaminated water and soil
74 ([Mukhopadhyay et al., 2017](#)). The clay minerals most used as nano-adsorbents belong to

75 montmorillonite and kaolinite groups. Catalysts developed using clay minerals are found to
76 be cost effective and environmentally benign. Although the degradation of dyes is usually
77 undertaken by means of oxidation reactions, in the present case a reductive approach has
78 been employed, using NaBH_4 as reducing agent. A similar approach has been recently
79 employed by [Sahoo et al. \(2016\)](#) using reduced graphene oxide/Co dendritic nanocomposites,
80 by [Edison et al. \(2016\)](#) using Ag nanoparticles, and [Saikia et al. \(2017\)](#) using Au/CeO₂-TiO₂
81 nano-hybrid, and a very similar one by [Zainal Abidin et al. \(2017\)](#) using Ag-doped zeolite X,
82 although in this case the reducing agent was KBH_4 . In this context, as a continuation of our
83 effort to find various applications of clay minerals and their modified forms, we report in the
84 present study on MB degradation by Pd-supported Cu-doped Ti pillared montmorillonite
85 catalyst.

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87 **2. Experimental**

88 *2.1. Preparation of MTiCuPd500 catalyst*

89 The clay mineral used in this work was a raw montmorillonite from Cheto, Arizona,
90 USA (The Clay Minerals Repository, where this sample is denoted as SAz-1). The purified
91 montmorillonite was pillared by a Ti^{4+} -pillaring solution doped with Cu^{2+} , the resulting solid
92 being later impregnated with a Pd^{2+} precursor, giving rise to the final trimetallic
93 MTiCuPd500 catalyst. The catalysts were obtained in powder form, after grinding them in an
94 agate mortar. The properties of the parent montmorillonite and the preparation of the pillared
95 solid and the final supported catalyst have been reported elsewhere ([González-Rodríguez et](#)
96 [al., 2015; Vellayan et al., 2018](#)).

97 *2.2. Catalytic procedure*

98 The methylene blue dye and the reducing agent NaBH_4 were obtained from Sigma
99 Aldrich. Distilled water was used throughout the study and the percentage of dye removal
100 from the aqueous solution was estimated by UV-visible spectroscopy, measuring the

101 adsorption at the wavelength of the maximum absorbance ($\lambda_{\text{max}}=665$ nm), using UV-Vis
102 spectrometer (Systronics double beam spectrophotometer 2202). The absorbance at this
103 wavelength was previously calibrated, showing a linear response, according to the Beer-
104 Lambert law, in the concentration range employed, from $2.0 \cdot 10^{-6}$ mol/L to $1.2 \cdot 10^{-5}$ mol/L.
105 Generally, 2 mL MB (2 g/L) and 2 mL NaBH_4 (0.1 mol/L) aqueous solutions were mixed
106 with 7 mL distilled water, followed by the addition of the catalyst, and the mixture was
107 magnetically stirred at room temperature at the constant speed of 200 rpm. The dark blue
108 color of MB disappeared and its time dependent absorbance was monitored at 665 nm as
109 previously indicated. The slurries were previously filtered using a syringe filter (Millipore
110 $0.45\mu\text{m}$) to remove particles completely.

111 Reaction conditions such as catalyst dose, and time were considered. The Ti-pillared
112 montmorillonite (MTi500), not containing Cu neither Pd, was used as reference catalyst, to
113 study the effect of the incorporation of these metals. Its catalytic efficiency was determined in
114 the same conditions above described.

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116 **3. Results and discussion**

117 *3.1. Characterization of MTiCuPd500*

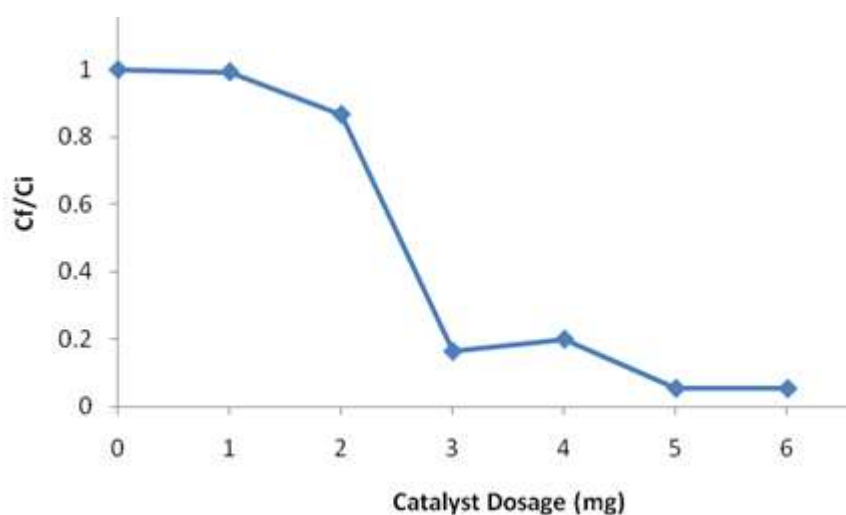
118 The properties of the parent montmorillonite, the catalyst and the reference solid here
119 used have been reported elsewhere ([González-Rodríguez et al., 2015](#); [Vellayan et al. 2018](#)).
120 Briefly, purified (by dispersion–decantation) montmorillonite had a BET specific surface area
121 of $49 \text{ m}^2/\text{g}$, basal spacing of 13.60 \AA and cation exchange capacity of 0.67 meq/g . The
122 pillaring with Cu-doped Ti-polycations was effective, giving rise to a pillared solid with the
123 following composition (in water-free basis): SiO_2 : 55.53%; Al_2O_3 : 15.97%; Fe_2O_3 : 1.44%;
124 MnO : 0.01%; MgO : 5.34%; CaO : 0.10%; Na_2O : 0.03%; K_2O : 0.04%; TiO_2 : 21.12%; CuO :
125 0.41%. This solid showed, after calcination at 500°C , a basal spacing of 16.49 \AA and a BET
126 specific surface area of $329 \text{ m}^2/\text{g}$. The amount of Pd incorporated was 5%, incorporation was

127 carried out by impregnation (without filtration), and so all the targeted amount was
128 incorporated. The impregnation blocked most of the internal porosity of the pillared solid, but
129 without collapsing the structure, and thus the supported MtTiPd500 catalysts showed, also
130 after calcination at 500°C, basal spacing of 16.49 Å and BET specific surface area of 89 m²/g.
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132 3.2. Catalytic performance

133 First of all, the effect of catalyst loading on reduction of MB by MTiCuPd500 was
134 investigated by varying the catalyst doses from 2 mg to 6 mg, keeping the time constant for
135 30 minutes. The degradation profile of the MB solution over the several doses of catalyst in
136 this range (Fig. S1) indicated that the degradation efficiency increased as the catalyst dosage
137 increases from 2 mg to 5 mg, being practically complete for 5 mg, and remaining constant for
138 6 mg (Fig. 1). Thus, the dose of 5 mg was selected for further experiments.

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142 **Fig 1.** Evolution of the intensity of the maximum absorption band of MB with MTiCuPd500
143 catalyst dose for 30 minutes of treatment.

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145 The addition of MTiCuPd500 to MB solution in the presence of NaBH₄ caused a rapid
146 decrease in the absorbance at λ_{665} nm to zero in twenty minutes, with fading and ultimate
147 bleaching of blue color with time (Figs. S2 and 2 (blue line), in which the standard deviation
148 is 0.37). That is, the absorption peak intensity at 665 nm decreased with time, and became
149 almost zero after 20 minutes, demonstrating the completion of the reaction.

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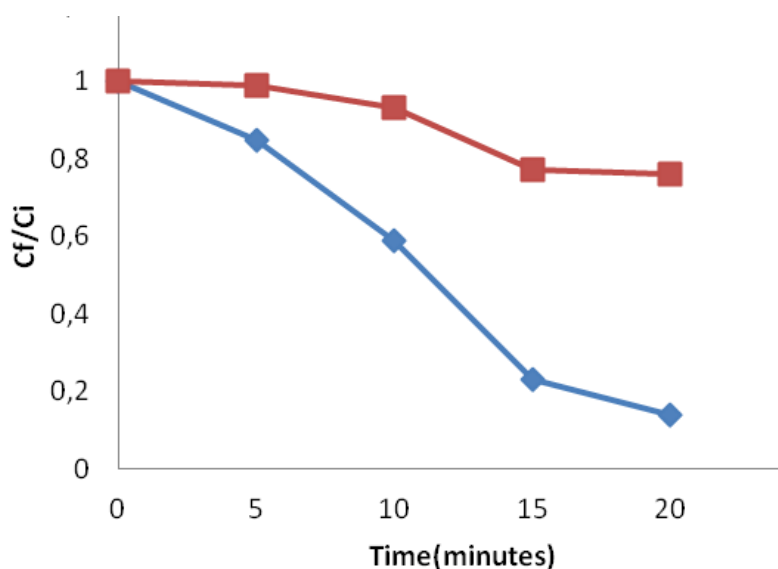
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162 **Fig 2.** Evolution with time of the relative concentration of MB in solutions treated with 5 mg
163 of MTiCuPd500 catalyst in the presence of light (blue line) and in the absence of light (red
164 line).

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166 To verify the catalytic effect of MTiCuPd500 solid, the reaction was conducted
167 without adding the catalyst. The intensity of UV-VIS spectra (Fig. S3) slightly decreased in
168 the initial 10 minutes, and then remained unchanged. This strongly suggested that NaBH₄
169 was able to degrade, in absence of catalyst, a limited amount of the dye (about 10%), and this
170 degradation could not continue without the presence of the catalyst.

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172 Similarly, the reaction was carried out in the presence of the catalyst but in the
173 absence of NaBH₄ (Fig. S4). The intensity of the absorption progressively decreased to reach
174 about 20% after 25 minutes of contact. Such decrease may be due to the adsorption of the dye
175 on the surface of the catalyst; such adsorption may remove a certain amount of dye from the
176 solution decreasing the absorption in the spectra, but in any case such absorption may be low.
177 Eventually a small amount of the dye may be degraded by photooxidation in the presence of
178 the catalyst and of light, but such process is expected to be negligible in the case of MB. In
179 any case, the efficiency of the degradation is much lower than in the presence of both the
180 catalyst and the reducing agent (Fig. S2).

181 To gain information on these processes, the catalytic performance was investigated in
182 the darkness, that is, in the presence of 5 mg of MTiCuPd500 catalyst, but in the absence of
183 light. The degradation (Fig. S5) was clearly lower than in the presence of light, as compared
184 in Fig. 2, reaching values close to 20% for the largest times considered (15-20 minutes). In
185 oxidation processes, the contribution of the photooxidation to the degradation should be
186 expected, but this is not reasonable under the strong reducing conditions given by NaNH₄.
187 More probably, the highest activity found in presence of light should be due to a synergic
188 reduction effect of light and Pd-Cu-Ti species, although not enough evidences are available.

189 To verify the influence of the different components of the catalyst in its catalytic
190 performance, the catalytic efficiency of MTi500 solid was also investigated. This solid was
191 Ti-pillared montmorillonite, that is, a solid similar to MTiCuPd500, but without doping with
192 Cu during the pillaring and without further impregnation with Pd. Thus, this solid did not
193 contain these transition metals, but it had better textural properties than MTiCuPd500
194 ([González-Rodríguez et al., 2015](#); [Vellayan et al. 2018](#)). MTi500 was relatively efficient for
195 degradation of MB, reaching about 40% degradation after 30 minutes of reaction (Fig. S6),
196 but in any case its activity was also much lower than that of MTiCuPd500. It may be

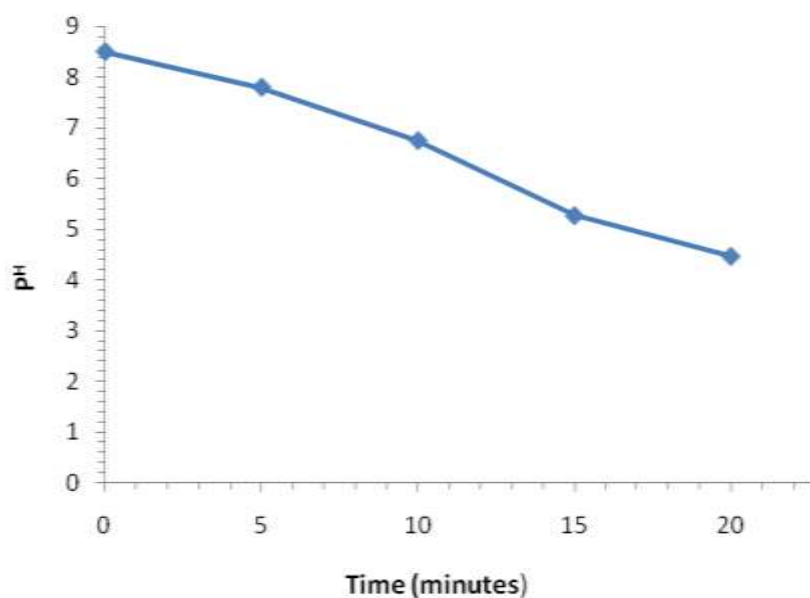
197 considered that MTi500 had textural properties much better than MTiCuPd500, particularly
198 specific surface area and micropore volume, which were strongly blocked during the
199 impregnation with the Pd phase, and besides this solid was strongly acidic ([González–](#)
200 [Rodríguez et al., 2015](#); [Vellayan et al. 2018](#)). The comparison of the catalytic efficiency of
201 both solids showed the importance of the presence of Cu and Pd for enhancing the catalytic
202 ability of the trimetallic catalyst, also proving that the presence of these elements was much
203 more decisive than the textural properties and the acidity of the solids.

204 The evolution of the pH with the advance of the reaction was followed when using
205 MTiCuPd500 as catalyst (Fig. 3). As observed, the pH decreased as the reaction progressed.
206 This may influence the surface charge of the catalyst and the acid-base equilibrium of the
207 pollutant, affecting the kinetics of the reaction. The evolution of the pH agreed with the
208 advance of the reaction. BH_4^- anions generated from the reducing agent acted as electron
209 injection species, slightly charging negatively the surface of the catalyst; subsequently these
210 electrons were transferred to MB causing its reduction. Considering the positive charge on
211 MB at reaction conditions, the effect of pH on the catalytic degradation can be explained on
212 the basis of the electrostatic model, where MB^+ cations should be accommodated at the
213 negative sites. The decrease in pH during the reaction indicated that it was favorable in
214 alkaline medium as compared to acidic medium.

215 The reuse of the catalyst was studied by filtering and washing it, and then submitting
216 it to new catalytic runs. No leaching of the active metals was found and a moderate decrease
217 in the activity of the catalyst was observed after four runs (Fig. 4), so the reuse of the catalyst
218 can be considered acceptable.

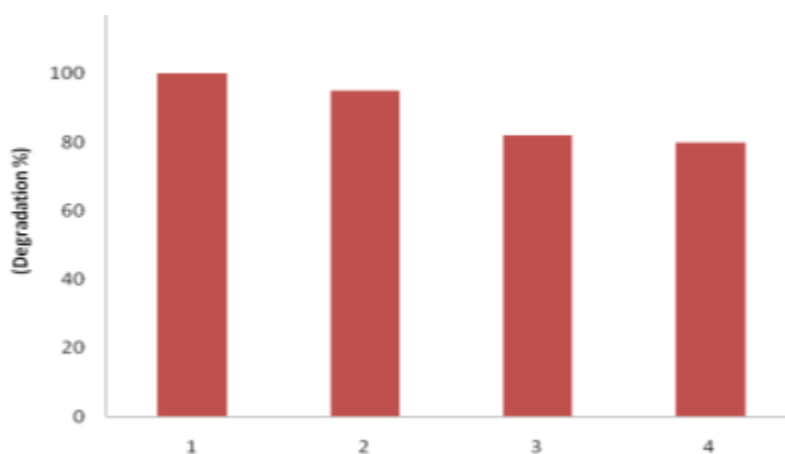
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232 **Fig 3.** Evolution of pH on degradation of MB over modified MTiCuPd500.

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240 **Fig 4.** Evolution of MB degradation using MTiCuPd500 catalysts under four consecutive
241 catalytic runs.

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With all these data, it can be suggested that the degradation of MB may begin with the electron transfer from BH_4^- to MB through the catalyst surface. The adsorption of the dye on the surface of the catalyst should strongly favor this process. The acceptance of the electron

246 by methylene blue may lead to its reduced form, leucomethylene blue (LMB), which in spite
247 of its name is colorless. The reduction may involve the two terminal $-N(CH_3)_2$ groups and
248 even the sulfur atom, thus involving up to three electrons. At least one of these groups may
249 be protonated considering the cationic character of the dye, but also the other groups may be
250 protonated depending on the pH, causing a decrease in the pH of the reaction media from the
251 initial value close to 8.5 to a final value of ~ 4.5 .

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259 **Supplementary data**

260 Supplementary data to this article can be found online at
261 <https://doi.org/10.1016/j.clay.2018.10.009>.

262

263 **4. Conclusions**

264 The montmorillonite based catalyst MTiCuPd500, containing Pd supported on Cu-
265 doped Ti-pillared montmorillonite, acted as an effective reducing agent for the removal of
266 Methylene Blue dye from aqueous solutions under ambient conditions, in the presence of
267 $NaBH_4$. In general, the dye removal was rapid at room temperature, being complete after
268 about 20 minutes. The Ti-pillared montmorillonite, MTi500 solid, was less efficient in the
269 degradation of the dye, in spite of having larger specific surface area and acidity than
270 MTiCuPd500, showing the importance of the incorporation of Cu and Pd as active phases.

271 The enhanced removal efficiency makes MTiCuPd500 as a promising catalyst and opens new
272 ways to investigate the reductive degradation of environmental pollutants.

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274 **5. References**

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